

VOC Emission Test report

1. Sample information

Sample identification	R-KER-II, R-KER-II-S, R-KER-II-W		
Product type	Vinylester resin		
Testing laboratory	Environmental Protection and Wood Chemistry Department of		
	Wood Technology Institute		
Report identification number	U-113-BOŚ/2017		
Sample delivered	20.02.2017		
Test start, duration	20.02.2017, 28 days		

2. Resulting VOC Emission Class Label

Recommendation based on French regulation as published on 25th March 2011 décret DEVL1101903D and on 13th May 2011 arête DEVL 1104875A.



3. Conclusion on CMR substances emission

Product fulfills the requirements of the French regulation published on 30th April 2009 DEVP 0908633A and DEVP 0910046A published on 28th May 2009.

4. Test method

Test was carried out in accordance with following ISO standards: 16000-6, -9, -11 using gas chromatography/mass spectroscopy as principle.

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Chromatographic analysis conditions:

Chromatograph	PerkinElmer Clarus 680	
Column:	Elite-5MS	
- diameter	0,25 mm	
- film thickness	1,4 μm	
- length	30 m	
Temperature program	$35^{\circ}C (4 \text{ min}) 5^{\circ}C/\text{min} \rightarrow 140^{\circ}C (0 \text{ min})$	
	12° C/min $\rightarrow 230^{\circ}$ C (3 min)	
Feeder	Thermal desorber – TurboMatrix, 270°C	
Carrier gas	Helium (100 kPa)	
Detector	MS 220°C	

Test chamber parameter:

Chamber volume	0,225 m ³		
Air change rate	0,5 h ⁻¹		
Temperature	23 ± 2°C		
Relative humidity	50 ± 5%		
Loading ratio	0,007 m²/m³		

Sample dimensions: $30 \times 27 \times 5$ mm; One sample in Test chamber.

5. Results

Compounds to be monitored to determine VOC emission class label:

Substance	Concentration after 28 days [µg/m ³]	С	В	Α	A+
Formaldehyde	No emission recorded	> 120	< 120	< 60	< 10
Acetaldehyde	No emission recorded	> 400	< 400	< 300	< 200
Toluene	No emission recorded	> 600	< 600	< 450	< 300
Tetrachloroethylene	No emission recorded	> 500	< 500	< 350	< 250
Xylene	No emission recorded	> 400	< 400	< 300	< 200
1,2,4-trimethylbenzene	No emission recorded	> 2000	< 2000	< 1500	< 1000
1,4-dichlorobenzene	No emission recorded	> 120	< 120	< 90	< 60
Ethylbenzene	No emission recorded	> 1500	< 1500	< 1000	< 750
2-butoxyethanol	No emission recorded	> 2000	< 2000	< 1500	< 1000
Styrene	No emission recorded	> 500	< 500	< 350	< 250
TVOC		> 2000	< 2000	< 1500	< 1000
CMR compounds					
Benzene	No emission recorded	< 1			
Dibuthylphthalate (DBP)	No emission recorded				
Diethylhexylphthalate (DEHP)	No emission recorded				

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