

TECHNICAL DATA SHEET

PRODUCT	MN-97-994-1; MN-97-994-5; MN-97-994-B	
GLUE GUNS	simHM12 P 100 W simHM12 P 180 W simHM12 I 300 W simHM12 HD 400 W	
USE	Universal. Good elasticity even in cold environment.	
PROPERTIES	Adhesive with clear appearance and good adhesion to many substrates like wood, cardboard, fabrics, glass, ceramics and certain plastics such as ABS, (hard) PVC, PS, PMMA and PC.	
DESCRIPTION	Basis:	EVA & synthetic resins
	Composition:	The product is not classified as hazardous according to Regulation (EC) No 1272/2008 (CLP)
	Color:	Transparent
	Diameter:	Ø 11.40 mm ± 0.40 mm
	Long:	100 / 200 / 300 mm ± 5 mm
TECHNICAL DATA	Viscosity (180 °C):	10,000 ± 3,000 cP
	Softening point:	85 ± 5 °C
	Application temp.:	170 °C - 210 °C
	Open time:	45" - 55" (long)
	Setting time:	25" - 30"
PACKAGING	Box 10 kg Pallet 600 kg	
INFORMATION	All components of this product comply with the requirements of Regulation (EU) No 10/2011 on plastic materials and articles intended to come into contact with food, and are approved for use in adhesives for indirect food contact by the Food & Drug Administration (Code of Federal Regulations, Title 21, Section 175.105 "Adhesives").	



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