

TECHNICAL DATA SHEET

PRODUCT	MN-97-993-1; MN-97-993-5; MN-97-993-B	
GLUE GUNS	simHM12 P 100 W	
	simHM12 P 180 W	
	simHM12 I 300 W	
	simHM12 HD 400 W	
USE	Ceramics, metals, plastics.	
PROPERTIES	Medium viscosity adhesive wh	ich provides strong and elastic bonding to many materials
	including ceramics, metals and plastics (except PE, PP and PTFE).	
DESCRIPTION	Basis:	EVA & synthetic resins
	Composition:	The product is not classified as hazardous according to
		Regulation (EC) No 1272/2008 (CLP)
	Color:	Amber / Brown
	Diameter:	Ø 11.40 mm ± 0.40 mm
	Long:	300 mm ± 5 mm
	Viscosity (180 °C):	8,500 ± 3,000 cP
TECHNICAL DATA	Softening point:	90 ± 5 °C
	Application temp .:	170 °C - 210 °C
	Open time:	20" - 30" (medium)
	Setting time:	-
PACKAGING	Box 10 kg	
	Pallet 600 kg	
	All components of this product comply with the requirements of Regulation (EU) No	
INFORMATION	10/2011 on plastic materials and articles intended to come into contact with food, and are	
	approved for use in adhesives for indirect food contact by the Food & Drug Administration	
	(Code of Federal Regulations, Title 21, Section 175.105 "Adhesives")	



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