# **I®RAWLPLUG®**

## **R-SL-LUS Mirrors Adhesive Silicone**

#### Silicone adhesive for mirrors - Solvent-free, colourless adhesive with neutral curing system.

#### **Product information**



#### Applications

- Adhesion of decorative mirrors to varied substrates, even at low temperatures (5°C).
- Fixing mirror mosaics (mirror-mirror bonding) in shower cabinets.
- Adhesion of mirrors to substrates exposed to vibration and stress (new-build environments).
- Fixing mirrors and large glass panels such as
- Lacobel (e.g. on sliding wardrobe doors). • Grouting mirrors edges (subsequent to full
- hardening of the pre-applied adhesive).
- Adhesion of mirrors with metal, wood or plastic frames.
- External fixing of glass components

#### Features and benefits

- Intended for non-invasive fixing and adhesion of mirrors and glass mosaics.
- Excellent adhesion to most materials and substrates used in construction.
- Texture and colour suitable for use for sealing mirror edges.
- Warranty covers against discolouration of base materials.

#### **Base materials**

#### Approved for use in:

- Glass
- Metal Sheet & Profiles
- Stainless Steel
- Glaze
- Masonry
- Concrete
- Aerated Concrete Block
- Plastics
- Cement Mortar
- Protected wood
- Mirrors

#### **Installation guide**

- 1. Prior to application of silicone protect edges with masking tape
- 2. Cut the tip of the cartridge, leaving part of the thread. Screw the applicator on to the thread, then cut at the required angle to give an aperture width suited to the joint.
- 3. Use manual or pneumatic gun applicator.
- 4. The product should be applied in parallel, vertical streaks or in dispersed spots, in order to facilitate evaporation of by-products during curing. Do not seal edges of the mirror until after the silicone is fully-hardened.
- 5. Depending on the mirror size and weight, additional support may be required throughout the bonding period and for several hours thereafter. If using mirrors from an unrecognised manufacturer, checks must be performed before installation to ensure suitability. The mirror should be secured in accordance with EN 1036 Glass in building.

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### **Technical Data**

Parameter		Value	Methods			
Application temperature	-	+5 ÷ +40				
Coverage	-	18 linear meters of 4x4 mm joint per one 300 ml cartridge				
Thermal resistance (upon hardening)	[°C]	-40 ÷ +180				
Pretreatment time	[min]	10				
Curing time	[mm/24h]	2	RH 55%			
Density	[kg/dm <sup>3</sup> ]	1.0-1.05				
Hardening system	-	one-component-crosslinking with air hu- midity				
Hardening type	-	neutral-alkoxylate				
Packaging	-	300 ml cartridge				
Shore A hardness	-	19	SHORE A Method, after 14 days			
Ultimate elongation	[%]	200	ISO 8339, +23°C			
Tensile strength [		290	+23°C			
R-SL-LUS-01						
Colour	-	transparent				
Parameter		Value				
Storage temperature	[°C]	+5 ÷ +35				
Storage	[month]	18				
Storage	-	In originally closed containers, in cool and dry places.				

### Product commercial data

	Product Code Colour	Quantity [pcs]			Weight [kg]			Bar Codes	
			Box	Outer	Pallet	Box	Outer	Pallet	Bal Codes
	R-SL-LUS-01	transparent	15	15	1260	5.6	5.6	502.2	5906675251301

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