

TECHNICAL DATA SHEET

PRODUCT	MN-97-995-1; MN-97-995-5; MN-97-995-B		
GLUE GUNS	simHM12 P 100 W		
GLUE GUNS	simHM12 P 180 W		
	simHM12 I 300 W		
	simHM12 HD 400 W		
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USE	Universal.		
PROPERTIES	White adhesive with good adhesion to many substrates like wood, cardboard, fabrics,		
	*	glass, ceramics and certain plastics such as ABS, (hard) PVC, PS, PMMA and PC.	
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DESCRIPTION	Basis:	EVA & synthetic resins	
	Composition:	The product is not classified as hazardous according to	
		Regulation (EC) No 1272/2008 (CLP)	
	Color:	White	
	Diameter:	Ø 11.40 mm ± 0.40 mm	
	Long:	300 mm ± 5 mm	
TECHNICAL DATA	Viscosity (180 °C):	10,000 ± 3,000 cP	
	Softening point:	87 ± 5 °C	
	Application temp.:	170 °C - 210 °C	
	Open time:	40" - 50" (long)	
	Setting time:	20" - 25"	
PACKAGING	Box 10 kg		
	Pallet 600 kg		
INFORMATION	All components of this product comply with the requirements of Regulation (EU) No		
THE ORIGINATION	10/2011 on plastic materials and articles intended to come into contact with food, and are		
	·	approved for use in adhesives for indirect food contact by the Food & Drug Administration	
	(Code of Federal Regulations, Title 21, Section 175.105 "Adhesives").		
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